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SCOTT'S HOTRODS POWER STEERING LINE KIT INSTALLTION

Pressure

9/16-18 x -6AN

Lower, Front Port on Rack

Return

5/8-18 x -6AN

Upper, Rear Port on Rack

90° Fittings go to Pump

Straight Fittings go to Rack

Make sure the o-ring washer is installed on the bottom of the rack fittings

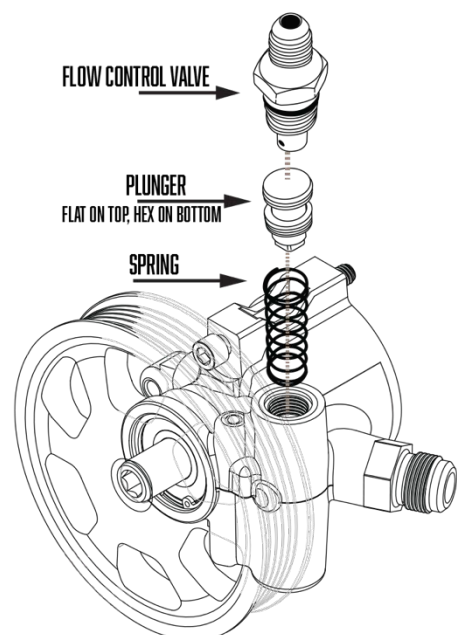


Pressure Reducing Fitting on the Pressure side of the pump

Remove existing fitting & valve. (may be 1 or 2 pieces)

Install the Flow Control Valve and tighten

Note: If the plunger & spring (not included) have been removed, replace as shown.



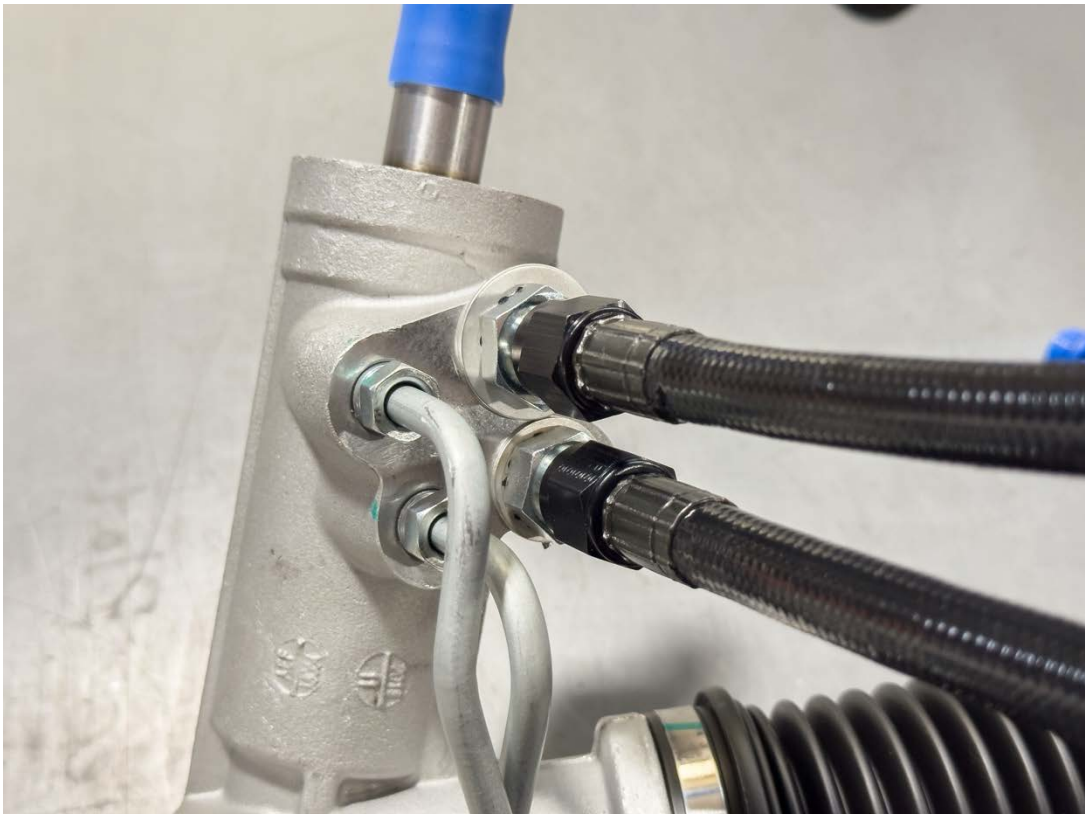


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HOW TO: Bleed Your New Power Rack & Pinion

- 1 -Fill your power steering reservoir with power steering fluid
- 2 -Jack the front of the car high enough so the tires are off the ground
- 3 - Turn the steering wheel back and forth from Lock to Lock at a slow steady pace about 25 times
- 4 - Check fluid level and top off as needed
- 5 - START THE ENGINE WITH THE TIRES STILL OFF THE GROUND
- 6 - Turn the steering wheel back and forth from Lock to Lock at a slow steady pace about 50-100 times
- 7 - Check fluid level and top off as needed
- 8 - Continue until ALL of the air is out of the system

NOTE: IF YOUR RACK & PINION IS NOT BLED CORRECTLY, IT WILL VOID THE WARRANTY 100%